Welcome to Ye Old Pen Factory!

We are glad to have you on board! Your work here is important. Please remember—quality and customer service are Job One!

For part 1 of this simulation, your job will be:	mulation, your job will be:
Assembler on the manufacturing line	
Housing assembly	
Clicker-inserter	
Spring assembly	
Packaging	
Manufacturing supervisor	
Quality manager	
Shipping manager	
Logistics and supplier quality	
Customer service/warranty manager	
Housing supplierlocal	
Spring Supplier-local	
Packaging and Ink supplier-local	
Customer	
** You can sell 10,000 pens per day. Your margin in \$0.10 per pen.	
For part 2 of this simulation, your job will be:	
Assembler on the manufacturing line #1: St. Paul, MN	
Housing assembly	
Clicker-inserter	
Spring assembly	
Packaging	
Manufacturing supervisor	

Quality manager
Logistics and supplier quality
Customer service/warranty manager
Customer
Assembler on the manufacturing line #2: Gangzouh, China
Housing assembly
Spring assembly
Packaging
Manufacturing supervisor (you are responsible for ordering supplies)
Quality manager (you are responsible for tracking and improving quality issues)
Logistics and supplier quality (you are responsible for reporting quality issues back to suppliers)
Customer
Housing supplier: Germany
Spring Supplier: California
Packaging and Ink supplier: Japan
** You can sell 1,000,000 pens per day. Your margin in \$0.08 per pen.